3,000-7,000 lb Capacity Pneumatic Tire Forklift Trucks









Fiercely Flexible:

The cornerstone of any fleet, the FG25N works well outside or on mixed surfaces. First-rate maneuverability and top-notch lift and lowering speeds make it a breeze for operators to get the job done right.

The Rugged Hauler

The FG25N is the key player on any team. Don't let the cushy interior fool you — underneath it all, this truck is ready to work. Now, go lift something heavy.

Digital display: The information you need to keep your truck running efficiently — all in your line of sight.

Memory tilt steering: No need to readjust, the FG25N has it covered.

Three-point entry: Getting in and getting out is a snap. An open step, convenient grab bar and seat hip restraint offer three secure points for easy entry and exit.

Power Has A Softer Side

Built tough, this truck also has a softer side – from truly comfortable seats to memory tilt steering. Everything to keep your operators happy and efficient.







Drive-by-wire throttle control: Enhanced fuel efficiency, reduced emissions and responsive acceleration. Can you say "value"?

Full floating powertrain: Reduces wear and tear due to vibration. Pure heaven.

A few options to consider:

1111

- Debris resistance package a great choice, which includes underbelly and radiator screens, to protect the engine and transmission in applications with loose debris.
- Fuel-saver mode by controlling acceleration, this option can reduce fuel consumption and improve tire life.
- Air intake pre-cleaner this option filters the pollutants and debris in air and keeps them from entering the engine.
- Service indicator package –
 keep your truck in motion with a
 radiator coolant level warning light
 and an air cleaner service indicator.

Integrated Presence System (IPS): Helps manage risk by temporarily

disengaging the drive and hydraulic functions if operators leave the normal operating position.

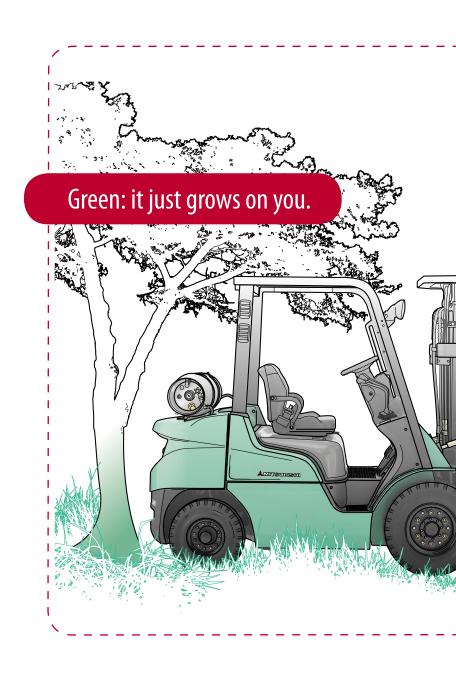
Enhanced visibility: The more you see, the better, right? Narrow mast channels, a low-profile counterweight and two forward work lights help expand your horizons.

Serious About Safety

There'll be no puns here. Each Mitsubishi forklift truck is designed with safety features that help maximize the well-being of your operators. Period.







When we think about your environment, we also think about THE environment.

Did you know that our envirO₂ engines® are standard on all internal combustion Mitsubishi forklift trucks?

In fact, our envirO₂ engines produce less smog-forming emissions than allowed by the current standards. Doesn't that make you breathe a little easier?

Mitsubishi Heavy Industries is on the leading edge of green technology:



Wind turbines



CO₂ recovery



Public transportation



ISO 14001 manufacturing facilities

The Small And Medium

| | CHADACTERIC | TICC . | | | | EC1EN. | EC10N | | |
|----|---|-------------------------------|--------------------------|--------|------|---|---|--|--|
| | CHARACTERIST | | | | | FG15N | FG18N | | |
| | Capacity | at rated load | | lb | kg | 3,000 / 1,500 | 3,500 / 1,750 | | |
| | | at load center | | in | mm | | | | |
| | Power | | l, gasoline, LP gas | | | | | | |
| | Tire type | cushion, pneumatic | | | | | | | |
| | Dimensions | | | | | | | | |
| | Lift with standard | maximum for | k height | in | mm | 130 / | 3,300 | | |
| | two-stage mast | free fork heig | | in | mm | 4.5 / 115 | | | |
| | Forks | thickness x le | ngth x width | in | mm | | | | |
| | Fork spacing | out-to-out mi | nimum / maximum | in | mm | 7.9/36 | | | |
| 10 | Tilt | forward / bac | kward | deg | | | | | |
| 11 | | length to fork face | | in | mm | 89.0 / 2,260 | 90.6 / 2,300 | | |
| 12 | | width | with standard tires | in | mm | | 42.0 / 1,070 | | |
| 13 | | witti | w/ optional dual tires | in | mm | | N/A | | |
| 14 | Overall Dimensions | | with lowered mast | in | mm | | | | |
| 15 | | hoight | seat height | in | mm | | 42.6 / 1,080 | | |
| 16 | | height | to top of overhead guard | in | mm | | 81.3 / 2,065 | | |
| 17 | | | with extended mast | in | mm | | | | |
| 18 | Minimum outside tu | rning radius | | in | mm | 76.8 / 1,950 | 78.0 / 1,980 | | |
| 19 | Minimum aisle – 90° | | earance w/o load | in | mm | 92.5 / 2,350 | 93.7 / 2,380 | | |
| | Performance | | | | | | | | |
| 20 | | travel loaded | / empty | mph | km/h | | | | |
| 21 | Speeds | lift speed loaded / empty | | fpm | mm/s | | 124/128 / 630/ | | |
| 22 | | lowering speed loaded / empty | | fpm | mm/s | | 102/98 / 520/ | | |
| 23 | | loaded at 1 m | | % | | 47.4 | 41.7 | | |
| 24 | Gradeability | maximum loaded / empty | | % | | 38.8 / 18.2 | 38.5 / 15.9 | | |
| | Weight | | | | | | | | |
| 25 | Empty | | | lb | kg | 5,650 / 2,560 | 6,070 / 2,750 | | |
| 26 | ' ' | with rated loa | d front / rear | lb | kg | 7,900/960 / 3,580/440 | 8,700/1,140 / 3,950/ | | |
| 27 | Axle load | without load | | lb | kg | 2,430/3,075 / 1,100/1,390 | 2,330/3,625 / 1,060/ | | |
| | Chassis | | ., | | | , | , | | |
| 28 | | at lowest poir | nt of mast | in | mm | | 4.3 / 110 | | |
| 29 | Ground clearance | at center of wheel base | | in | mm | | 6.0 / 152 | | |
| 30 | Durling | service | | | | | | | |
| 31 | Brakes | parking | | | | | | | |
| | Powertrain | | | | | | | | |
| 32 | | model | | | | | | | |
| 33 | | continuous ou | itput | HP | kW | | | | |
| 34 | | (S.A.E. gross) | | at r.p | .m. | | | | |
| 35 | Engine | maximum tor | que | lb-ft | | | | | |
| 36 | | (S.A.E. gross) | | at r.p | | | | | |
| 37 | | cylinder displa | acement | cu in | | | | | |
| 38 | | type | | | | | | | |
| 39 | Transmission number of speeds forward / reverse | | | | | | | | |
| 40 | Relief pressure | for attachmer | | psi | bar | | | | |
| | pressure | . J. G. Garantille | | P 31 | | | | | |

NOTE: These specifications assume the use of drive axles, tires and tilt angles specified. Any modification to specifications, or any other combination of specifications made after the shipment of the truck, requires prior written approval from

| | FG20CN | FG20N | Т | FD20N | Т | FG25N | Т | FD25N |
|--------------|--|---|--------------|--|------------|---|-----------|---|
| | | 4,000 / 2,000 | | | | | 0 / 2,500 | |
| | | 24 / 500 | | | | | | |
| gasoli | ine / LP gas | nnoumatic | | diesel | | gasoline / LP gas | | diesel |
| | | pneumatic | | | | | | |
| | | | | | | | | |
| = | 47/120 | | | 131 / 3,330 | | F : | 7 / 1 40 | |
| \dashv | 4.7 / 120 | | 16 4 4 4 7 | 42 / 40 X 100 X | 1.070 | 5 | 7 / 140 | |
| 200/92 | 20 | | 1.0 1 4 1 2 | | 0.4 / 220 | /1 000 | | |
| 200/72 | | 6° / 10° | | 0.7737 | .17 220 | 1,000 | | |
| | 92.7 / 2,355 | 97.8 | / 2,485 | | | 100. | 8 / 2,560 | |
| | | | | | 5.5 / 1,16 | | | |
| | | 04.5 / 2.150 | | 64 | 1.5 / 1,64 | 40 | | |
| | | 84.5 / 2,150 | / 1,080 | | | \13 (|) / 1,090 | |
| | | 42.0 | 1,000 | 81 | 1.7 / 2,07 | | 1,020 | |
| | | 180 / 4,570 | | | , 2,0 | | | |
| | 79.5 / 2,020 | 86.5 | / 2,200 | | | 87.8 | 3 / 2,230 | |
| | 95.8 / 2,435 | 104.4 | 4 / 2,654 | | | 105. | 9 / 2,689 | |
| | | | | | | | | |
| | | 11.8/12.1 / 19.0/19.5 | | | | | | |
| 650 | | 114/116 / 580/590 | 124 | 1/130 / 630/660 | _ | 114/116 / 580/590 | 124 | 4/130 / 630/660 |
| 500 | 25.4 | 22.6 | | | 98 / 500/ | | _ | 20.2 |
| \dashv | 35.1 38.0 / 14.3 | 33.6 39.1 / 18.5 | + | 35.6 40.4 / 18.7 | - | 28.7 39.8 / 16.5 | + | 30.2 40.0 / 16.4 |
| | 30.0 / 14.3 | 39.1 / 10.3 | | 40.4 / 10./ | | 39.6 / 10.3 | | 40.0 / 10.4 |
| | | | | | | | | |
| 520 | 6,710 / 3,040 | 7,370 / 3,340 | | 7,610 / 3,450 | 20 (12 | 7,990 / 3,620 | | 8,210 / 3,720 |
| 520 1,640 | 9,600/1,410 / 4,350/640 2,350/4,275 / 1,070/1,940 | 10,200/1,450 / 4,630/660 3,200/4,075 / 1,450/1,850 | |)/1,590 / 4,670/7 4,225 / 1,500/1,9 | _ | ,000/1,470 / 5,440/670 175/4,775 / 1,440/2,170 | | 0/1,620 / 5,490/730 /4,925 / 1,470/2,230 |
| 1,040 | 2,530/4,273 / 1,070/1,940 | 3,200/4,0/3/1,430/1,630 | 3,300/ | 4,223 / 1,300/ 1,9 | 20 3, | 1/3/4,//3/ 1,440/2,1/(| 3,230/ | 14,923 / 1,470/2,230 |
| | | | | | | | | |
| | | | | | 4.6 / 117 | | | |
| | | foot-operated, hydraulic | | (| 6.6 / 167 | | | |
| | | hand-operated, mechanic | | | | | | |
| | | operated, mechanic | | | | | | |
| 1/2 | 01 | | | S4S | | V21 | | CAC |
| 50.3 / | | | | 51.1 / 38.1 | + | K21 50.3 / 37.5 | + | S4S 51.1 / 38.1 |
| 2,7 | | | 1 | 2,250 | | 2,700 | 1 | 2,250 |
| 111 / | | | | 136.4 / 185 | | 111 / 151 | | 136.4 / 185 |
| 1,8 | | | | 1,700 | | 1,800 | | 1,700 |
| 126 / | / 2.1 | Lie | I | 203 / 3.3 | | 126 / 2.1 | I | 203 / 3.3 |
| | | powershift | | | | | | |
| | | 1 / 1 2.625 / 181 | | | | | | |
| | | L,ULJ 101 | | | | | | |

The Big And Burly

40 Relief pressure

| | CHARACTERIST | | | | | FG30N | FD30N |
|----|---------------------|------------------|--------------------------|--------|------|---------------------------|---------------|
| | Capacity | at rated load | | lb | kg | 6,000 / | / 3,000 |
| | · ' | at load cente | | in | mm | | |
| | Power | | el, gasoline, LP gas | | | gasoline / LP gas | diesel |
| | Tire type | cushion, pne | umatic | | | | |
| | Dimensions | | | | | | |
| | Lift with standard | maximum fo | | in | mm | 130 / | 3,300 |
| | two-stage mast | free fork heig | | in | mm | | |
| | Forks | | ength x width | in | mm | 1.8 x 5 x 42 / 45 | X 125 X 1,070 |
| | Fork spacing | | inimum / maximum | in | mm | | |
| | Tilt | forward / bac | | deg | | | |
| 11 | | length to for | | in | mm | 107.7 | 2,735 |
| 12 | | width | with standard tires | in | mm | | |
| 13 | | wiii | w/ optional dual tires | in | mm | | |
| 14 | Overall Dimensions | | with lowered mast | in | mm | | |
| 15 | | height | seat height | in | mm | | |
| 16 | | lieight | to top of overhead guard | in | mm | 82.4 / 2,093 | |
| 17 | | | with extended mast | in | mm | 179 / | |
| 18 | Minimum outside tu | | | in | mm | 93.7 / | |
| 19 | Minimum aisle – 90° | ' stack – zero c | :learance w/o load | in | mm | 113.2 | 2,875 |
| | Performance | | | | | | |
| 20 | | travel loaded | | mph | km/h | 11.8/12.1 | |
| 21 | Speeds | lift speed loa | | fpm | mm/s | 100/104 / 510/530 | 98/104/ |
| 22 | | lowering spe | ed loaded / empty | fpm | mm/s | 104/118 / 530/600 | 104/98 / |
| 23 | Gradeability | loaded at 1 n | | % | | 26.4 | 24.5 |
| 24 | diadeability | maximum lo | aded / empty | % | | 40.3 / 17.1 | 41.1/ |
| | Weight | | | | | | |
| 25 | Empty | | | lb | kg | 9,400 / 4,260 | 9,640 / |
| 26 | Axle load | | ad front / rear | lb | kg | 14,300/1,670 / 6,490/760 | 14,400/1,810/ |
| 27 | AAIC IUdu | without load | front / rear | lb | kg | 3,825/5,500 / 1,730/2,490 | 3,900/5,700 / |
| | Chassis | | | | | | |
| 28 | Ground clearance | at lowest poi | | in | mm | | 136 |
| 29 | Ground Gearance | at center of v | vheel base | in | mm | 7.4 / | 189 |
| 30 | Brakes | service | | | | | |
| 31 | DIUNCS | parking | | | | | |
| | Powertrain | | | | | | |
| 32 | | model | | | | K25 | S4S |
| 33 | | continuous o | | HP | kW | 58.7 / 43.8 | 51.1/ |
| 34 | Engine | (S.A.E. gross) | | at r.p | .m. | 2,700 | 2,250 |
| 35 | Liigille | maximum to | | lb-ft | Nm | 137.2 / 186 | 136.4 / |
| 36 | | (S.A.E. gross) | | at r.p | .m. | 1,600 | 1,700 |
| 37 | | cylinder disp | lacement | cu in | L | 152 / 2.5 | 203 / |
| 38 | Transmission | type | | | | | |
| 39 | 11diisiiiissi0fi | number of sp | eeds forward / reverse | | | | |

NOTE: These specifications assume the use of drive axles, tires and tilt angles specified. Any modification to specifications, or any other combination of specifications made after the shipment of the truck, requires prior written approval from Mitsubishi Caterpillar Forklift America Inc. ("MCFA"). (See ANSI/ITSDF B56.1.)

for attachments at main

psi bar

| | FG33N | FD33N | FG35N | FD35N | | | |
|----------------------|---------------------------|----------------------------|---|---|--|--|--|
| | 6,500 / | | | / 3,500 | | | |
| | 24 / 5 | 00 | | | | | |
| | gasoline / LP gas | diesel | gasoline / LP gas | diesel | | | |
| | pneum | atic | | | | | |
| | | | | | | | |
| | | 131 | / 3,330 | | | | |
| | 5.9 / | | 3,330 | | | | |
| | 3.37 | | 50 X 125 X 1,070 | | | | |
| | 9.8/39.4 / 2 | | , | | | | |
| | 6°/1 | 0° | | | | | |
| | 108 / 2 | ,740 | 110.0 | / 2,795 | | | |
| 50.0 / | 1,270 | | 51.0 / | 1,300 | | | |
| | 67.5 / 1 | ,710 | | | | | |
| 85.5 / | | | 91.0 / | 2,310 | | | |
| | 44.9 / 1 | ,140 | | | | | |
| | 84.0 / 2,130 | | | 2,103 | | | |
| \square | | | / 4,570 | | | | |
| | 115.2 / | | / 2,440 | /2.025 | | | |
| | 115.3 / | 2,930 | 115.5 | / 2,935 | | | |
| | | | | | | | |
| | 11/11.5 / 17.7/18.5 | 10.5/11.5 / 16.9/18.5 | 11.8/12.1 | / 19/19.5 | | | |
| 500/530 | 99/100 / 503/508 | 96/100 / 488/508 | 85/86.6 / 430/440 | 83/88.6 / 420/450 | | | |
| 530/500 | 98/98 / 5 | 00/500 | 83/78.7 / | 420/400 | | | |
| | 19.1 | 20.6 | 21.9 | 20.6 | | | |
| 17.3 | 40.9 / 14.8 | 40.6 / 14.9 | 39.7 / 14.6 | 40.6 / 14.9 | | | |
| | | | | | | | |
| 4,370 | 10,150 / 4,600 | 10,390 / 4,710 | 10,340 / 4,690 | 10,590 / 4,800 | | | |
| 6,530/820 | 15,100/2,130 / 6,850/970 | 15,200/2,270 / 6,890/1,030 | 15,900/2,060 / 7,210/930 | 16,000/2,200 / 7,260/1,000 | | | |
| 1,770/2,590 | 3,750/6,300 / 1,700/2,860 | 3,825/6,400 / 1,730/2,900 | 3,675/6,600 / 1,670/2,990 | 3,775/6,700 / 1,710/3,040 | | | |
| 1,1.1.5,2,2,3 | | .,,.,.,.,.,.,.,.,.,.,.,.,. | (1,11,1,1,1,1,1,1,1,1,1,1,1,1,1,1,1,1,1 | (),,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,, | | | |
| | | | | | | | |
| $ \longrightarrow $ | 5.4/ | | | 146 | | | |
| | | | / 180 | | | | |
| | foot-operated | | | | | | |
| | hand-operated | , IIIECIIdIIICdi | | | | | |
| | | | | | | | |
| | K25 | S4S | K25 | S4S | | | |
| 38.1 | 63.0 / 47.0 | 59.0 / 44.1 | 58.7 / 43.8 | 51.1 / 38.1 | | | |
| | 2,700 | 2,300 | 2,700 | 2,250 | | | |
| 185 | 139 / 188 | 135 / 183 | 137.2 / 186 | 136.4 / 185 | | | |
| | 1,600 | 1,800 | 1,600 | 1,700 | | | |
| 3.3 | 152 / 2.5 | 203 / 3.3 | 152 / 2.5 | 203 / 3.3 | | | |
| powershift | | | | | | | |
| | 1/ | | | | | | |
| | 2,625 / | IŏI | | | | | |

Also be advised that overall operating visibility may be affected by the mast configuration and mast options of your forklift truck. Therefore, you may need to add ancillary [auxiliary] devices or modify your operating practices. Consult your dealer for further information.

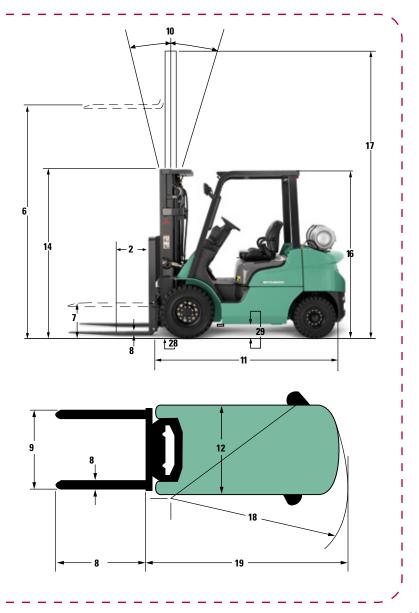
Safety Standards

These trucks meet American National Standards Institute/ Industrial Truck Standards Development Foundation, ANSI/ITSDF B56.1. UL-Classified by Underwriters Laboratories, Inc., as to fire and electric shock hazard only; Type G, G/LP, LP, D (standard). Type GS, LPS and DS (optional). Users should be aware of, and adhere to, applicable codes and regulations regarding operator training, use, operation and maintenance of powered industrial trucks, including:

- · ANSI/ITSDF B56.1.
- NFPA 505, fire safety standard for powered industrial trucks, including type designations, areas of use, maintenance and operation.
- Occupational Safety and Health Administration (OSHA) regulations that may apply.

Specifications, equipment, technical data, photos and illustrations based on information at time of printing and subject to change without notice. Some products may be shown with optional equipment.

Call-out numbers shown in the diagram to the right correspond to the first column of the specifications chart.







From genuine Mitsubishi forklift truck parts to Promatch® parts for any forklift model, we're your single source.

Our Products

The FG25N and the rest of the Mitsubishi Forklift Truck line-up are backed by some of the industry's best services. Our programs - just like our forklifts - deliver great value.

3,000-7,000 lb Capacity Pneumatic Tire Forklift Trucks



Ready. Reliable. Right On The Money.

Manufactured with superior quality and exceptional value, Mitsubishi forklift trucks are supported by an extensive dealer and field support network, located throughout North and South America.

Don't forget to ask your local dealer about details on:

- Factory retail programs
- · Financing plans to meet your individual needs
- Additional options and dealer services

1-888-mit-lift • www.mit-lift.com



Copyright © 2010 by MCFA. All rights reserved. All registered trademarks are the property of their respective owners. Some products may be shown with optional equipment. Printed in U.S.A.

